

**VIBROCAST 60 SC**

**VIBROCAST 60SC** is a SiC castable that uses **low cement** binder technology. Its low porosity, excellent abrasion resistance and high heat transfer value make this product an excellent choice for the tube walls in the combustion zones of power generating units. The high heat transfer characteristic of the SiC reduces surface slagging and alkali build-up, thereby, improving the operating efficiency of your unit. **VIBROCAST 60SC** is best applied by vibrate casting.

**Maximum Service Temperature:** 2800°F (1540°C)

**Bulk Density:**  
 220°F (105°C) 160-165 lb/ft<sup>3</sup> (2560-2640 kg/m<sup>3</sup>)  
 1700°F (927°C) 155-160 lb/ft<sup>3</sup> (2480-2560 kg/m<sup>3</sup>)

**Cold Crushing Strength:**  
 1700°F (927°C) 9000-14000 psi (630- 980 kg/cm<sup>2</sup>)

**Modulus of Rupture:**  
 1700°F (927°C) 2000-3000 psi (140-210 kg/cm<sup>2</sup>)

**Permanent Linear Change(%):**  
 1700°F (927°C) -0.1 to -0.4

**Erosion Loss:** Less than 10 cc  
 1700°F (927°C) (Typical 4 cc to 7 cc)

**Conductivity or “K” Factor:**

Mean Temp.	BTU/ft <sup>2</sup> /HR/°F/in	W/mK
1000°F (540°C)	39	5.62
1500°F (815°C)	39	5.62

**Typical Chemical Analysis(%):**

SiC	Al <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>	Fe <sub>2</sub> O <sub>3</sub>	TiO <sub>2</sub>	CaO	Other
59.2	18.5	19.4	0.3	0.5	1.	0.2

The properties shown on this data sheet represent typical average results generated using standard ASTM test methods (unless otherwise noted) conducted under controlled conditions and should not be considered to be guaranteed specifications. Properties are subject to normal manufacturing statistical standard deviation ranges, and Resco Products, Inc. reserves the right to modify the properties and specifications at any time without prior notice. RESCO PRODUCTS disclaims any expressed or implied warranties based on this sheet. 01/08/13 is the date that this data sheet was updated. Check with your RESCO sales representative or RESCO website to determine you have the current sheet

