

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : Vibrocast 80SC
CAS-No. : Mixture
Product code : 0456
Other means of identification : Alumina Cement Bonded Castable

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Refractory
Recommended use : Industrial use

1.3. Supplier

RHI Magnesita
One Robinson Plaza, Suite 300
6600 Steubenville Pike
Pittsburgh, PA, 15205
United States
T 412-494-4491
SDS@RescoProducts.com - WWW.RescoProducts.com

1.4. Emergency telephone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300
Outside USA & Canada +1 703-741-5970

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2B	H320	Causes eye irritation
Carcinogenicity, Category 1A	H350	May cause cancer (Inhalation).
Full text of H-statements: see section 16		

2.2. GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US) : 

Signal word (GHS US) : Danger
Hazard statements (GHS US) : H315 - Causes skin irritation.
H320 - Causes eye irritation
H350 - May cause cancer (Inhalation).
Precautionary statements (GHS US) : P280 - Wear eye protection, Dust Respirator, protective gloves.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P260 - Do not breathe dust.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
silicon carbide	CAS-No.: 409-21-2	75 – 95	Carc. 1B, H350
aluminum oxide, non-fibrous	CAS-No.: 1344-28-1	5 – 10	Not classified
Calcium Aluminate Cement	CAS-No.: 65997-16-2	5 – 10	Skin Irrit. 2, H315 Eye Irrit. 2B, H320
cristobalite	CAS-No.: 14464-46-1	0.1 – 0.5	Carc. 1A, H350

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Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Gently wash with plenty of soap and water.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion	: Rinse mouth. Get medical advice/attention if you feel unwell. Do not induce vomiting.

4.2. Most important symptoms and effects (acute and delayed)

Potential adverse human health effects and symptoms	: Danger of serious damage to health by prolonged exposure through inhalation.
Symptoms/effects after inhalation	: Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: In case of fire, all extinguishing media allowed.

5.2. Specific hazards arising from the chemical

Fire hazard	: Not flammable.
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5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire with normal precautions from a reasonable distance. Prevent entry to sewers and public waters.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment	: Avoid creating or spreading dust.
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6.1.2. For emergency responders

Protective equipment	: Equip cleanup crew with proper protection.
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6.2. Environmental precautions

Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up

For containment	: Collect spillage.
Methods for cleaning up	: On land, sweep or shovel into suitable containers.

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Do not handle until all safety precautions have been read and understood. Avoid contact with skin and eyes. Do not breathe dust.
Hygiene measures	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store this product in a dry location where it can be protected from the elements.
Incompatible products	: Strong bases. Strong acids.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

aluminum oxide, non-fibrous (1344-28-1)

USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA	1 mg/m ³ respirable dust
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silicon carbide (409-21-2)	
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	3 mg/m ³ (Silicon carbide, nonfibrous; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value; Respirable fraction. The value is for particulate matter containing no asbestos and < 1% crystalline silica.

cristobalite (14464-46-1)	
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	0.025 mg/m ³ respirable dust
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	0.05 mg/m ³ respirable dust

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide adequate ventilation to minimize dust concentrations.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection:
Wear protective gloves.

Eye protection:
Chemical goggles or safety glasses

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
Wear appropriate mask

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Granular mixture.
Colour	: Grey
Odour	: odourless
Odour threshold	: No data available
pH	: ≈ 10.5
pH solution concentration	: 10 %
Melting point	: > 2500 °F
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Not flammable.
Vapour pressure	: No data available
Relative vapour density at 20°C	: No data available
Relative density	: ≈ 2.5
Solubility	: Slightly soluble in water. Water: Slight
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Hydraulic setting.

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10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No additional information available

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

aluminum oxide, non-fibrous (1344-28-1)

LD50 oral rat	> 15900 mg/kg bodyweight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 2.3 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))

silicon carbide (409-21-2)

LD50 oral rat	> 2000 mg/kg bodyweight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg bodyweight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal)

Skin corrosion/irritation : Causes skin irritation.
pH: ≈ 10.5

aluminum oxide, non-fibrous (1344-28-1)

pH	9 – 10.5 (aqueous suspension, 33 %)
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Calcium Aluminate Cement (65997-16-2)

pH	≤ 13
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silicon carbide (409-21-2)

pH	Not applicable (non-soluble in water), CIPAC MT 75: Determination of pH
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crystalite (14464-46-1)

pH	6 – 7
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Serious eye damage/irritation : Causes eye irritation.
pH: ≈ 10.5

aluminum oxide, non-fibrous (1344-28-1)

pH	9 – 10.5 (aqueous suspension, 33 %)
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Calcium Aluminate Cement (65997-16-2)

pH	≤ 13
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silicon carbide (409-21-2)

pH	Not applicable (non-soluble in water), CIPAC MT 75: Determination of pH
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crystalite (14464-46-1)

pH	6 – 7
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Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified

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Carcinogenicity : May cause cancer (Inhalation).

silicon carbide (409-21-2)	
IARC group	2A - Probably carcinogenic to humans
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available

aluminum oxide, non-fibrous (1344-28-1)	
Viscosity, kinematic	Not applicable (solid)

silicon carbide (409-21-2)	
Viscosity, kinematic	Not applicable (solid)

Potential adverse human health effects and symptoms : Danger of serious damage to health by prolonged exposure through inhalation.
Symptoms/effects after inhalation : Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact : Causes skin irritation.
Symptoms/effects after eye contact : Causes eye irritation.

SECTION 12: Ecological information

12.1. Toxicity

aluminum oxide, non-fibrous (1344-28-1)	
LC50 - Fish [1]	> 100 mg/l (96 h, Salmo trutta, Literature study)
EC50 - Crustacea [1]	> 100 mg/l (48 h, Daphnia magna, Literature study)

silicon carbide (409-21-2)	
ErC50 algae	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, 48 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, GLP)

12.2. Persistence and degradability

Vibrocast 80SC (Mixture)

Persistence and degradability	Rapidly degradable
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aluminum oxide, non-fibrous (1344-28-1)	
Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable

Calcium Aluminate Cement (65997-16-2)	
Persistence and degradability	Rapidly degradable

silicon carbide (409-21-2)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

crystalite (14464-46-1)	
Persistence and degradability	Mineral, Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

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12.3. Bioaccumulative potential

aluminum oxide, non-fibrous (1344-28-1)

Bioaccumulative potential	No data available.
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silicon carbide (409-21-2)

Bioaccumulative potential	Not bioaccumulative.
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crystalobalite (14464-46-1)

Bioaccumulative potential	No data available.
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12.4. Mobility in soil

aluminum oxide, non-fibrous (1344-28-1)

Surface tension	No data available in the literature
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Ecology - soil	No data available.
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silicon carbide (409-21-2)

Surface tension	No data available in the literature
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Ecology - soil	Low potential for adsorption in soil.
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crystalobalite (14464-46-1)

Ecology - soil	No data available.
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12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

aluminum oxide, non-fibrous (1344-28-1)

Not subject to reporting requirements of the United States SARA Section 313

Note	Note: The section 313 chemical list contains "CAS # 1344-28-1 Aluminum Oxide (Fibrous forms)"; the Aluminum oxide contained in this product is non-fibrous, and thus is not a section 313 material. Only manufacturing, processing, or otherwise use of aluminum oxide in the fibrous form triggers reporting.
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15.2. International regulations

CANADA

aluminum oxide, non-fibrous (1344-28-1)

Listed on the Canadian DSL (Domestic Substances List)

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Calcium Aluminate Cement (65997-16-2)

Listed on the Canadian DSL (Domestic Substances List)

silicon carbide (409-21-2)

Listed on the Canadian DSL (Domestic Substances List)

crystalobalite (14464-46-1)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

silicon carbide (409-21-2)

Listed on IARC (International Agency for Research on Cancer)

15.3. US State regulations

crystalobalite (14464-46-1)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

Component

aluminum oxide, non-fibrous (1344-28-1)

State or local regulations

U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

silicon carbide (409-21-2)

U.S. - New Jersey - Right to Know Hazardous Substance List

Crystalobalite (14464-46-1)

U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 2/14/2025

Other information : Report language name. English. In the event of any conflict between the English and other language versions, the English version shall prevail.

Full text of hazard classes and H-statements

H315	Causes skin irritation.
H320	Causes eye irritation
H350	May cause cancer.

Safety Data Sheet (SDS), USA

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, RHI Magnesita makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.