RFG-93

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)
Issue date: 5/1/2015 Revision date: 9/14/2026 Supersedes: 9/17/2024

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : RFG-93
CAS-No. : Mixture
Product code : 1410 Mix1474

1.2. Other means of identification

Other means of identification : Magnesia-Chrome Brick

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Refractory Brick
Recommended use : Industrial use

1.4. Supplier's details

RHI Magnesita
425 South Salem Church Road
York, PA, 17408
United States
T 717-792-3611
Resco_SDS.TDS@rhimagnesita.com - WWW.RescoProducts.com

1.5. Emergency phone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300
Outside USA & Canada +1 703-741-5970

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2B	H320	Causes eye irritation.
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation.

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :

Signal word (GHS US) : Warning
Hazard statements (GHS US) : Dust from sawing or tear out may irritate eye.
H315 - Causes skin irritation
H320 - Causes eye irritation
H335 - May cause respiratory irritation
Precautionary statements (GHS US) : P260 - Do not breathe Dust when sawing or tear out.
P280 - Wear protective gloves, eye protection, Safety shoes.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : The fired shape may be heavy and cause pinch and drop hazards, use of gloves and safety shoes should be considered.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Magnesium Oxide	CAS-No.: 1309-48-4	30 – 60	Not classified
chromium(III) oxide	CAS-No.: 1308-38-9	10 – 30	Not classified
iron(III) oxide	CAS-No.: 1309-37-1	10 – 30	Not classified

Name	Product identifier	%	GHS US classification
aluminium oxide, non-fibrous	CAS-No.: 1344-28-1	5 – 10	Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Never give anything by mouth to an unconscious person.
First-aid measures after inhalation : Remove the victim into fresh air.
First-aid measures after skin contact : Gently wash with plenty of soap and water.
First-aid measures after eye contact : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion : Rinse mouth with water. Do NOT induce vomiting. Get medical advice/attention.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after eye contact : Dust from sawing or tear out may irritate eye.
Most Important Symptoms/Effects : No additional information available.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media : No unsuitable extinguishing media known.

5.2. Specific hazards arising from the chemical

Fire hazard : Not flammable.
Hazardous decomposition products in case of fire : Fire conditions may produce small amounts of hexavalent chromium and other oxidation products.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire with normal precautions from a reasonable distance.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel
Protective equipment : Safety shoes. Gloves. Safety glasses.
For emergency responders
Protective equipment : Equip cleanup crew with proper protection.

6.2. Methods and materials for containment and cleaning up

For containment : Collect spillage.
Methods for cleaning up : Carefully collect the spill/leftovers.
For further information refer to section 8: "Exposure controls/personal protection"

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Store in a dry place.
Incompatible products : Strong acids.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

Magnesium Oxide (1309-48-4)	
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	10 mg/m³ inhalable dust
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	10 mg/m³ respirable dust

chromium(III) oxide (1308-38-9)	
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	0.003 mg/m³ (Inhalable fraction)

iron(III) oxide (1309-37-1)	
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	5 mg/m³ (Respirable fraction)

aluminium oxide, non-fibrous (1344-28-1)	
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	1 mg/m³ respirable dust

8.2. Appropriate engineering controls

Appropriate engineering controls : Dust when sawing or tear out. Provide adequate ventilation to minimize dust concentrations.

8.3. Individual protection measures, such as personal protective equipment

Hand protection:

Wear protective gloves.

Eye protection:

Chemical goggles or safety glasses

Skin and body protection:

Safety shoes

Respiratory protection:

Dust when sawing or tear out. In case of inadequate ventilation wear respiratory protection.

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	:	Solid
Appearance	:	Shape.
Color	:	Dark
Odor	:	None
Odor threshold	:	No data available
pH	:	No data available
Melting point	:	> 3000 °F
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	:	No data available
Flammability (solid, gas)	:	Not flammable.
Vapor pressure	:	No data available
Relative vapor density at 20°C	:	No data available
Relative density	:	≈ 3.2
Solubility	:	Insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity, kinematic	:	No data available
Explosion limits	:	No data available
Particle characteristics	:	No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

Fire conditions may produce small amounts of hexavalent chromium and other oxidation products.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No additional information available

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Magnesium Oxide (1309-48-4)	
LD50 oral rat	> 5000 mg/kg (Rat, Literature study, Oral)
LD50 dermal rabbit	> 2000 mg/kg body weight (Rabbit, Literature study, Dermal)

chromium(III) oxide (1308-38-9)	
LD50 oral rat	> 5000 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 5.41 mg/l air (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, Inhalation (dust), 14 day(s))

iron(III) oxide (1309-37-1)	
LD50 oral rat	> 10000 mg/kg body weight (Rat, Male, Experimental value, Oral)
LC50 Inhalation - Rat	5.05 mg/l (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))

aluminium oxide, non-fibrous (1344-28-1)	
LD50 oral rat	> 15900 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 2.3 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))

Skin corrosion/irritation : Causes skin irritation.

Magnesium Oxide (1309-48-4)	
pH	11 (10 %)

chromium(III) oxide (1308-38-9)	
pH	No data available in the literature

iron(III) oxide (1309-37-1)	
pH	7 (5 %)

aluminium oxide, non-fibrous (1344-28-1)	
pH	9 – 10.5 (aqueous suspension, 33 %)

Serious eye damage/irritation : Causes eye irritation.

Magnesium Oxide (1309-48-4)	
pH	11 (10 %)

chromium(III) oxide (1308-38-9)	
pH	No data available in the literature

iron(III) oxide (1309-37-1)	
pH	7 (5 %)

aluminium oxide, non-fibrous (1344-28-1)	
pH	9 – 10.5 (aqueous suspension, 33 %)

Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : May cause respiratory irritation.

STOT-repeated exposure : Not classified
Aspiration hazard : Not classified

Magnesium Oxide (1309-48-4)	
Viscosity, kinematic	Not applicable (solid)
chromium(III) oxide (1308-38-9)	
Viscosity, kinematic	Not applicable (solid)
iron(III) oxide (1309-37-1)	
Viscosity, kinematic	Not applicable (solid)
aluminium oxide, non-fibrous (1344-28-1)	
Viscosity, kinematic	Not applicable (solid)

Symptoms/effects after eye contact : Dust from sawing or tear out may irritate eye.
Most Important Symptoms/Effects : No additional information available.

SECTION 12 Ecological information

12.1. Ecotoxicity

Hazardous to the aquatic environment, short–term (acute) : Not classified
Hazardous to the aquatic environment, long–term (chronic) : Not classified

chromium(III) oxide (1308-38-9)	
LC50 - Fish [1]	> 10000 mg/l (ISO 7346-1, 96 h, Danio rerio, Static system, Fresh water, Experimental value, GLP)
EC50 - Crustacea [1]	14 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
iron(III) oxide (1309-37-1)	
EC50 - Crustacea [1]	> 100 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)
aluminium oxide, non-fibrous (1344-28-1)	
LC50 - Fish [1]	> 100 mg/l (96 h, Salmo trutta, Literature study)
EC50 - Crustacea [1]	> 100 mg/l (48 h, Daphnia magna, Literature study)

12.2. Persistence and degradability

RFG-93 (Mixture)	
Persistence and degradability	Not established.
Magnesium Oxide (1309-48-4)	
Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
chromium(III) oxide (1308-38-9)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)
iron(III) oxide (1309-37-1)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

aluminium oxide, non-fibrous (1344-28-1)	
Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable

12.3. Bioaccumulative potential

Magnesium Oxide (1309-48-4)	
Bioaccumulative potential	No bioaccumulation data available.

chromium(III) oxide (1308-38-9)	
Bioaccumulative potential	Not bioaccumulative.

iron(III) oxide (1309-37-1)	
Bioaccumulative potential	Not bioaccumulative.

aluminium oxide, non-fibrous (1344-28-1)	
Bioaccumulative potential	No data available.

12.4. Mobility in soil

Magnesium Oxide (1309-48-4)	
Surface tension	No data available in the literature
Ecology - soil	No data available.

chromium(III) oxide (1308-38-9)	
Surface tension	No data available in the literature
Ecology - soil	Adsorbs into the soil.

iron(III) oxide (1309-37-1)	
Surface tension	Not applicable (solid)
Ecology - soil	Adsorbs into the soil.

aluminium oxide, non-fibrous (1344-28-1)	
Surface tension	Not applicable (water solubility < 1 mg/l)
Ecology - soil	No data available.

12.5. Other adverse effects

Ozone : Not classified
Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Chromite (Cr*+3) may in normal use be converted chemically to a chromate (Cr*+6). Hexavalent chromium (Cr*+6) is considered a hazardous material.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

Department of Transportation (DOT)

In accordance with DOT
Not regulated

Transportation of Dangerous Goods

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

RFG-93 (Mixture)	
Note	This information must be included in all SDS's that are copied and distributed for this material.

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

chromium(III) oxide (1308-38-9)

Subject to reporting requirements of United States SARA Section 313

aluminium oxide, non-fibrous (1344-28-1)	
Not subject to reporting requirements of the United States SARA Section 313	
Note	Note: The section 313 chemical list contains "CAS # 1344-28-1 Aluminum Oxide (Fibrous forms)"; the Aluminum oxide contained in this product is non-fibrous, and thus is not a section 313 material. Only manufacturing, processing, or otherwise use of aluminum oxide in the fibrous form triggers reporting.

15.2. International regulations

CANADA

Magnesium Oxide (1309-48-4)

Listed on the Canadian DSL (Domestic Substances List)

chromium(III) oxide (1308-38-9)

Listed on the Canadian DSL (Domestic Substances List)

iron(III) oxide (1309-37-1)

Listed on the Canadian DSL (Domestic Substances List)

aluminium oxide, non-fibrous (1344-28-1)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. State regulations

RFG-93 (Mixture)	
U.S. - California - Proposition 65 - Other information	This product contains chromite (Cr*+3) which may in normal use, be converted chemically to a chromate (Cr*+6) hexavalent chrome, a chemical known to the State of California to cause cancer.

Component	State or local regulations
Magnesium Oxide(1309-48-4)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
chromium(III) oxide(1308-38-9)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List
iron(III) oxide(1309-37-1)	U.S. - New Jersey - Right to Know Hazardous Substance List
aluminium oxide, non-fibrous(1344-28-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

Revision date : 9/14/2026

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Other information : Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

Full text of hazard classes and H-statements	
H315	Causes skin irritation
H320	Causes eye irritation
H335	May cause respiratory irritation

Safety Data Sheet (SDS), USA

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, RHI Magnesita makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.