



R-Max SF

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)
Issue date: 3/15/2015 Revision date: 9/17/2026 Supersedes: 9/19/2024

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : R-Max SF
CAS-No. : Mixture
Product code : 1500

1.2. Other means of identification

Other means of identification : Alumina Cement Bonded Castable

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Refractory
Recommended use : Industrial use

1.4. Supplier's details

Supplier

RHI Magnesita
425 South Salem Church Road
York, PA, 17408
United States
T 717-792-3611

Resco_SDS.TDS@rhimagnesita.com - WWW.RescoProducts.com

1.5. Emergency phone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300
Outside USA & Canada +1 703-741-5970

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2B	H320	Causes eye irritation.
Carcinogenicity, Category 1A	H350	May cause cancer (Inhalation).

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H315 - Causes skin irritation
H320 - Causes eye irritation
H350 - May cause cancer (Inhalation).

Precautionary statements (GHS US) : P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332+P313 - If skin irritation occurs: Get medical advice or attention.
P337+P313 - If eye irritation persists: Get medical advice or attention.
P260 - Do not breathe dust, fume, gas, mist, vapors, spray.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures

Name	Product identifier	%	GHS US classification
aluminium oxide, non-fibrous	CAS-No.: 1344-28-1	≥ 80	Not classified
Calcium Aluminate Cement	CAS-No.: 65997-16-2	5 – 10	Skin Irrit. 2, H315 Eye Irrit. 2B, H320
cristobalite	CAS-No.: 14464-46-1	0.1 – 0.5	Carc. 1A, H350

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Gently wash with plenty of soap and water.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion	: Rinse mouth. Get medical advice/attention if you feel unwell. Do not induce vomiting.

4.2. Most important symptoms/effects, acute and delayed

Potential Adverse human health effects and symptoms	: Danger of serious damage to health by prolonged exposure through inhalation.
Symptoms/effects after inhalation	: Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes eye irritation.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: In case of fire, all extinguishing media allowed.

5.2. Specific hazards arising from the chemical

Fire hazard	: Not flammable.
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5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire with normal precautions from a reasonable distance. Prevent entry to sewers and public waters.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Protective equipment	: Avoid creating or spreading dust.
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For emergency responders

Protective equipment	: Equip cleanup crew with proper protection.
Environmental precautions	: Prevent entry to sewers and public waters.

6.2. Methods and materials for containment and cleaning up

For containment	: Collect spillage.
Methods for cleaning up	: On land, sweep or shovel into suitable containers.
For further information refer to section 8: "Exposure controls/personal protection"	

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Do not handle until all safety precautions have been read and understood. Avoid contact with skin and eyes. Do not breathe dust.
Hygiene measures	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions	: Store this product in a dry location where it can be protected from the elements.
Incompatible products	: Strong bases. Strong acids.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

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aluminium oxide, non-fibrous (1344-28-1)	
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	1 mg/m³ respirable dust
crystalobalite (14464-46-1)	
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	0.025 mg/m³ respirable dust
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	0.05 mg/m³ respirable dust
8.2. Appropriate engineering controls	
Appropriate engineering controls	: Provide adequate ventilation to minimize dust concentrations.
8.3. Individual protection measures, such as personal protective equipment	
Personal protective equipment:	
Avoid all unnecessary exposure.	
Hand protection:	
Wear protective gloves.	
Eye protection:	
Chemical goggles or safety glasses	
Skin and body protection:	
Wear suitable protective clothing	
Respiratory protection:	
Wear appropriate mask	
Other information:	
Do not eat, drink or smoke when using this product.	
SECTION 9 Physical and chemical properties	
9.1. Basic physical and chemical properties	
Physical state	: Solid
Appearance	: Granular mixture.
Color	: Off-white
Odor	: odorless
Odor threshold	: No data available
pH	: ≈ 10.5
pH solution concentration	: 10 %
Melting point	: > 2000 °F
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: ≈ 3
Solubility	: Slightly soluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available
9.2. Data relevant with regard to physical hazard classes (supplemental)	
No additional information available	
SECTION 10 Stability and reactivity	
10.1. Reactivity	
Hydraulic setting.	
10.2. Chemical stability	
Stable under normal conditions.	
10.3. Possibility of hazardous reactions	
No additional information available	

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10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

No additional information available

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

aluminium oxide, non-fibrous (1344-28-1)

LD50 oral rat	> 15900 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 2.3 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))

Skin corrosion/irritation : Causes skin irritation.
pH: $\approx$ 10.5

aluminium oxide, non-fibrous (1344-28-1)

pH	9 – 10.5 (aqueous suspension, 33 %)
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Calcium Aluminate Cement (65997-16-2)

pH	$\leq$ 13
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crystalite (14464-46-1)

pH	6 – 7
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Serious eye damage/irritation : Causes eye irritation.
pH: $\approx$ 10.5

aluminium oxide, non-fibrous (1344-28-1)

pH	9 – 10.5 (aqueous suspension, 33 %)
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Calcium Aluminate Cement (65997-16-2)

pH	$\leq$ 13
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crystalite (14464-46-1)

pH	6 – 7
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Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : May cause cancer (Inhalation).
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified

aluminium oxide, non-fibrous (1344-28-1)

Viscosity, kinematic	Not applicable (solid)
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Potential Adverse human health effects and symptoms : Danger of serious damage to health by prolonged exposure through inhalation.

Symptoms/effects after inhalation : Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.

Symptoms/effects after skin contact : Causes skin irritation.

Symptoms/effects after eye contact : Causes eye irritation.

SECTION 12 Ecological information

12.1. Ecotoxicity

Hazardous to the aquatic environment, short-term (acute) : Not classified

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Hazardous to the aquatic environment, long-term (chronic) : Not classified

aluminium oxide, non-fibrous (1344-28-1)	
LC50 - Fish [1]	> 100 mg/l (96 h, Salmo trutta, Literature study)
EC50 - Crustacea [1]	> 100 mg/l (48 h, Daphnia magna, Literature study)

12.2. Persistence and degradability

R-Max SF (Mixture)	
Persistence and degradability	Not established.

aluminium oxide, non-fibrous (1344-28-1)	
Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable

Calcium Aluminate Cement (65997-16-2)	
Persistence and degradability	Rapidly degradable

cristobalite (14464-46-1)	
Persistence and degradability	Mineral, Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

12.3. Bioaccumulative potential

aluminium oxide, non-fibrous (1344-28-1)	
Bioaccumulative potential	No data available.

cristobalite (14464-46-1)	
Bioaccumulative potential	No data available.

12.4. Mobility in soil

aluminium oxide, non-fibrous (1344-28-1)	
Surface tension	Not applicable (water solubility < 1 mg/l)
Ecology - soil	No data available.

cristobalite (14464-46-1)	
Ecology - soil	No data available.

12.5. Other adverse effects

Ozone : Not classified
Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

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SECTION 15 Regulatory information

15.1. Federal regulations
All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

aluminium oxide, non-fibrous (1344-28-1)
Not subject to reporting requirements of the United States SARA Section 313

Note	Note: The section 313 chemical list contains "CAS # 1344-28-1 Aluminum Oxide (Fibrous forms)"; the Aluminum oxide contained in this product is non-fibrous, and thus is not a section 313 material. Only manufacturing, processing, or otherwise use of aluminum oxide in the fibrous form triggers reporting.
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15.2. International regulations
CANADA

aluminium oxide, non-fibrous (1344-28-1)
Listed on the Canadian DSL (Domestic Substances List)

Calcium Aluminate Cement (65997-16-2)
Listed on the Canadian DSL (Domestic Substances List)

cristobalite (14464-46-1)
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations
No additional information available
National regulations
No additional information available

15.3. State regulations

R-Max SF (Mixture)	
U.S. - California - Proposition 65 - Other information	This product contains crystalline silica, a chemical known to the state of California to cause cancer. For more information go to WWW.P65Warnings.ca.gov

cristobalite (14464-46-1)					
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

Component	State or local regulations
aluminium oxide, non-fibrous(1344-28-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
cristobalite(14464-46-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

Revision date	: 9/17/2026
Issue date	: 3/15/2015
Other information	: Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

Full text of hazard classes and H-statements	
H315	Causes skin irritation
H320	Causes eye irritation
H350	May cause cancer.

Safety Data Sheet (SDS), USA
This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, RHI Magnesita makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.