



Permanente 165 AF Ram Mix

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)
Issue date: 5/1/2015 Revision date: 6/3/2026 Supersedes: 5/21/2024

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : Permanente 165 AF Ram Mix
CAS-No. : Mixture
Product code : 1011

1.2. Other means of identification

Other means of identification : Basic Speciality

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Refractory
Recommended use : Industrial use

1.4. Supplier's details

RHI Magnesita
425 South Salem Church Road
York, PA, 17408
United States
T 717-792-3611
[Resco SDS.TDS@rhimagnesita.com](mailto:Resco_SDS.TDS@rhimagnesita.com) - WWW.RescoProducts.com

1.5. Emergency phone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300
Outside USA & Canada +1 703-741-5970

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2B	H320	Causes eye irritation.
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation.

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning
Hazard statements (GHS US) : H315 - Causes skin irritation
H320 - Causes eye irritation
H335 - May cause respiratory irritation
Precautionary statements (GHS US) : P280 - Wear eye protection, protective gloves, Wear respiratory protection..

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Magnesium Oxide	CAS-No.: 1309-48-4	≥ 80	Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures after inhalation : Allow affected person to breathe fresh air.

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First-aid measures after skin contact	: Gently wash with plenty of soap and water.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion	: Do NOT induce vomiting. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : May cause respiratory irritation.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media : In case of fire, all extinguishing media allowed.

5.2. Specific hazards arising from the chemical

Fire hazard : Not flammable.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire with normal precautions from a reasonable distance.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Protective equipment : [In case of inadequate ventilation] wear respiratory protection. Protective gloves. Safety glasses.
Emergency procedures : Avoid contact with skin. Avoid contact with eyes.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment.

6.2. Methods and materials for containment and cleaning up

For containment : Collect spillage.
Methods for cleaning up : On land, sweep or shovel into suitable containers.
For further information refer to section 8: "Exposure controls/personal protection"

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Hygiene measures : Do not eat, drink or smoke when using this product. Wash skin thoroughly with mild soap and water.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Store this product in a dry location where it can be protected from the elements.
Incompatible products : Strong acids.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

Magnesium Oxide (1309-48-4)

USA - ACGIH - Occupational Exposure Limits

ACGIH® TLV® TWA	10 mg/m ³ inhalable dust
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USA - OSHA - Occupational Exposure Limits

OSHA PEL TWA	10 mg/m ³ respirable dust
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8.2. Appropriate engineering controls

Appropriate engineering controls : Provide adequate ventilation to minimize dust concentrations.

8.3. Individual protection measures, such as personal protective equipment

Hand protection:

Wear protective gloves.

Eye protection:

Chemical goggles or safety glasses

Skin and body protection:

Wear suitable protective clothing

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Respiratory protection:

In case of inadequate ventilation wear respiratory protection.

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Solid
Appearance	: Granular powder.
Color	: light brown
Odor	: odorless
Odor threshold	: No data available
pH	: No data available
Melting point	: > 2500 °F
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: ≈ 2.9
Solubility	: Slightly soluble.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable under normal conditions of use.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No additional information available

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Magnesium Oxide (1309-48-4)

LD50 oral rat	> 5000 mg/kg (Rat, Literature study, Oral)
LD50 dermal rabbit	> 2000 mg/kg body weight (Rabbit, Literature study, Dermal)

Skin corrosion/irritation : Causes skin irritation.

Magnesium Oxide (1309-48-4)

pH	11 (10 %)
Serious eye damage/irritation	: Causes eye irritation.

Magnesium Oxide (1309-48-4)

pH	11 (10 %)
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Magnesium Oxide (1309-48-4)	
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: May cause respiratory irritation.
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

Magnesium Oxide (1309-48-4)	
Viscosity, kinematic	Not applicable (solid)
Symptoms/effects after inhalation	: May cause respiratory irritation.

SECTION 12 Ecological information

12.1. Ecotoxicity

Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

12.2. Persistence and degradability

Permanente 165 AF Ram Mix (Mixture)

Persistence and degradability	Not established.
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Magnesium Oxide (1309-48-4)

Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable

12.3. Bioaccumulative potential

Magnesium Oxide (1309-48-4)

Bioaccumulative potential	No bioaccumulation data available.
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12.4. Mobility in soil

Magnesium Oxide (1309-48-4)

Surface tension	No data available in the literature
Ecology - soil	No data available.

12.5. Other adverse effects

Ozone	: Not classified
Fluorinated greenhouse gases	: No

SECTION 13 Disposal considerations

Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations.
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SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

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SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Magnesium Oxide (1309-48-4)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. State regulations

Component	State or local regulations
Magnesium Oxide(1309-48-4)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

Revision date : 6/3/2026

Issue date : 5/1/2015

Other information : Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

Full text of hazard classes and H-statements

H315	Causes skin irritation
H320	Causes eye irritation
H335	May cause respiratory irritation

Safety Data Sheet (SDS), USA

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, RHI Magnesita makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.