

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 3/15/2015 Revision date: 5/17/2024 Supersedes: 2/11/2021

SECTION 1: Identification				
1.1. Identification				
Product form	: Mixture			
Product name	: Pacocast 24T			
CAS-No.	: Mixture			
Product code	: 0755	Compart Randod Costable		
Other means of identification 1.2. Recommended use and restrictions of		Cement Bonded Castable		
Jse of the substance/mixture	: Refractory			
Recommended use	: Industrial use			
1.3. Supplier				
Resco Products, Inc. One Robinson Plaza, Suite 300 6600 Steubenville Pike Pittsburgh, PA, 15205 Jnited States T 412-494-4491 <u>SDS@RescoProducts.com</u> - <u>WWW.RescoProduct</u>	s.com			
1.4. Emergency telephone number				
Emergency number		NLY (CHEMTREC) USA & anada +1 703-741-5970	Canada 1-800)-424-9300
SECTION 2: Hazard(s) identification				
2.1. Classification of the substance or mix	ture			
GHS-US classification				
Skin corrosion/irritation, Category 2		315 Causes ski		
Serious eye damage/eye irritation, Category 2B		Causes eye		r')
Carcinogenicity, Category 1A Full text of H-statements: see section 16	Н	May cause	cancer (Inhalat	tion).
2.2. GHS Label elements, including preca	utionary statements	S		
GHS US labelling Hazard pictograms (GHS US)				
Signal word (GHS US) Hazard statements (GHS US)	: Danger : H315 - Causes sk	rin irritation		
1221U Statements (UDS US)	H315 - Causes sk H320 - Causes ev			
		e cancer (Inhalation).		
Precautionary statements (GHS US)				
2.3. Other hazards which do not result in (lassification			
No additional information available				
2.4. Unknown acute toxicity (GHS US)				
No additional information available				
SECTION 3: Composition/information	on ingredients			
3.1. Substances				
Not applicable				
3.2. Mixtures				
		Product identifier	%	GHS-US classification
Name			10 – 20	Skin Irrit. 2, H315
Name Calcium Aluminate Cement		CAS-No.: 65997-16-2	10 - 20	
Name Calcium Aluminate Cement quartz		CAS-No.: 65997-16-2 CAS-No.: 14808-60-7		Eye Irrit. 28, H320 Carc. 1A, H350

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 4: First-aid measures	
4.1. Description of first aid measures	
First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice
First-aid measures after inhalation	(show the label where possible).Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Gently wash with plenty of soap and water.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present
First-aid measures after ingestion	and easy to do. Continue rinsing. : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.
4.2. Most important symptoms and effects	• • •
Potential adverse human health effects and	: May cause cancer by inhalation. Danger of serious damage to health by prolonged exposure
symptoms	through inhalation.
Symptoms/effects after inhalation	: May cause cancer by inhalation. Danger of serious damage to health by prolonged exposure
Sumptomo/offecto offer elvip contect	through inhalation. : Causes skin irritation.
Symptoms/effects after skin contact Symptoms/effects after eye contact	: Causes eye irritation.
4.3. Immediate medical attention and speci	
No additional information available	······································
SECTION 5: Fire-fighting measures	
	- modie
5.1. Suitable (and unsuitable) extinguishing Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: In case of fire, all extinguishing media allowed.
5.2. Specific hazards arising from the chem	
Fire hazard	: Not flammable.
5.3. Special protective equipment and prec	autions for fire-fighters
Firefighting instructions	: Fight fire with normal precautions from a reasonable distance.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.
SECTION 6: Accidental release measure	res
6.1. Personal precautions, protective equip	ment and emergency procedures
6.1.1. For non-emergency personnel	
Emergency procedures 6.1.2. For emergency responders	: Do not breathe dust. Avoid contact with skin and eyes.
Protective equipment	: Equip cleanup crew with proper protection.
Emergency procedures	: Ventilate area. On land, sweep or shovel into suitable containers.
6.2. Environmental precautions	
Prevent entry to sewers and public waters.	
6.3. Methods and material for containment	and cleaning up
Methods for cleaning up	: On land, sweep or shovel into suitable containers. Minimise generation of dust.
6.4. Reference to other sections	
See Section 8. Exposure controls and personal prote	ection.
SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Precautions for safe handling	: Do not handle until all safety precautions have been read and understood. Avoid raising dust.
	Avoid contact with skin and eyes. Do not breathe dust.
Hygiene measures	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.
7.2. Conditions for safe storage, including	
Storage conditions	: Store this product in a dry location where it can be protected from the elements.
Incompatible products	: Strong bases. Strong acids.
SECTION 8: Exposure controls/person	al protection
8.1. Control parameters	
Pacocast 24T (Mixture)	
No additional information available	
Calcium Aluminate Cement (65997-16-2)	
No additional information available	

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

cristobalite (14464-46-1)	
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	0.025 mg/m ³ respirable dust
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA [1]	0.05 mg/m ³ respirable dust
quartz (14808-60-7)	
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	0.025 mg/m3 (Silica-Crystalline Quartz; USA; Time-weighted average exposure limit 8 h; TLV -
	Adopted Value; Respirable fraction)
USA - OSHA - Occupational Exposure Limits	
Local name	Silica, crystalline quartz, respirable dust
OSHA PEL TWA [1]	0.05 mg/m ³ respirable dust
Remark (OSHA)	(3) See Table Z-3.
8.2. Appropriate engineering controls	
Appropriate engineering controls	: Provide adequate ventilation to minimize dust concentrations.
8.3. Individual protection measures/Persona	al protective equipment
Personal protective equipment:	a ha sa
Avoid all unnecessary exposure.	
Hand protection:	
Wear protective gloves.	
Eye protection:	
Chemical goggles or safety glasses	
Skin and body protection:	
Wear suitable protective clothing	
Respiratory protection:	
Wear appropriate maak	
Wear appropriate mask	
Other information: Do not eat, drink or smoke during use.	
Other information:	perties
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem	nical properties
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state	ical properties : Solid
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance	tical properties : Solid : Granular mixture.
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour	iical properties : Solid : Granular mixture. : light brown
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour	iical properties : Solid : Granular mixture. : light brown : earthy
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour Odour threshold	iical properties : Solid : Granular mixture. : light brown : earthy : No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour threshold pH	iical properties : Solid : Granular mixture. : light brown : earthy : No data available : ≈ 10.5
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour threshold pH pH solution concentration	ical properties : Solid : Granular mixture. : light brown : earthy : No data available : ≈ 10.5 : 10 %
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour threshold pH pH solution concentration Melting point	iical properties : Solid : Granular mixture. : light brown : earthy : No data available : ≈ 10.5 : 10 % : > 2000 °F
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour threshold pH pH solution concentration Melting point Freezing point	ical properties : Solid : Granular mixture. : light brown : earthy : No data available : ≈ 10.5 : 10 %
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point	 iical properties Solid Granular mixture. light brown earthy No data available ≈ 10.5 10 % > 2000 °F No data available No data available No data available No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point Flash point	 iical properties Solid Granular mixture. light brown earthy No data available ≈ 10.5 10 % > 2000 °F No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point Flash point Relative evaporation rate (butylacetate=1)	 iical properties Solid Granular mixture. light brown earthy No data available ≈ 10.5 10 % > 2000 °F No data available No data available No data available No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point Flash point	 iical properties Solid Granular mixture. light brown earthy No data available ≈ 10.5 10 % > 2000 °F No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point Flash point Relative evaporation rate (butylacetate=1) Flammability (solid, gas)	 iical properties Solid Granular mixture. light brown earthy No data available ≈ 10.5 10 % > 2000 °F No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point Flash point Relative evaporation rate (butylacetate=1) Flammability (solid, gas) Vapour pressure	 ical properties Solid Granular mixture. light brown earthy No data available ≈ 10.5 10 % > 2000 °F No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical proposed in the second state of the	ical properties: Solid: Granular mixture.: light brown: earthy: No data available: ≈ 10.5 : 10 %: > 2000 °F: No data available: Slightly soluble.
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical proposition 9.1. Information on basic physical and chem Physical state Appearance Colour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point Flash point Relative evaporation rate (butylacetate=1) Flammability (solid, gas) Vapour pressure Relative density Solubility Partition coefficient n-octanol/water (Log Pow)	ical properties: Solid: Granular mixture.: light brown: earthy: No data available: ≈ 10.5 : 10 %: > 2000 °F: No data available: No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical proposed 9.1. Information on basic physical and chem Physical state Appearance Colour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point Flash point Relative evaporation rate (butylacetate=1) Flammability (solid, gas) Vapour pressure Relative density Solubility Partition coefficient n-octanol/water (Log Pow) Auto-ignition temperature	ical properties: Solid: Granular mixture.: light brown: earthy: No data available: ≈ 10.5 : 10 %: > 2000 °F: No data available: No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical proposition temperature 9.1. Information on basic physical and chem Physical state Appearance Colour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point Flash point Relative evaporation rate (butylacetate=1) Flammability (solid, gas) Vapour pressure Relative density Solubility Partition coefficient n-octanol/water (Log Pow) Auto-ignition temperature	ical properties: Solid: Granular mixture.: light brown: earthy: No data available: ≈ 10.5 : 10 %: > 2000 °F: No data available: No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical proposition temperature 9.1. Information on basic physical and chemical proposition temperature Physical state Appearance Colour Odour Odour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point Flash point Relative evaporation rate (butylacetate=1) Flammability (solid, gas) Vapour pressure Relative density Solubility Partition coefficient n-octanol/water (Log Pow) Auto-ignition temperature Decomposition temperature	hical properties: Solid: Granular mixture.: light brown: earthy: No data available: ≈ 10.5 : 10 %: > 2000 °F: No data available: No tApplicable
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point Flash point Relative evaporation rate (butylacetate=1) Flammability (solid, gas) Vapour pressure Relative vapour density at 20°C Relative density Solubility Partition coefficient n-octanol/water (Log Pow) Auto-ignition temperature Decomposition temperature Viscosity, kinematic Viscosity, dynamic	hical properties: Solid: Granular mixture.: light brown: earthy: No data available: ≈ 10.5 : 10 %: > 2000 °F: No data available: No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point Flash point Relative evaporation rate (butylacetate=1) Flammability (solid, gas) Vapour pressure Relative vapour density at 20°C Relative density Solubility Partition coefficient n-octanol/water (Log Pow) Auto-ignition temperature Decomposition temperature Viscosity, kinematic Viscosity, dynamic Explosive limits	hical properties : Solid : Granular mixture. : light brown : earthy : No data available : ≈ 10.5 : 10 % : > 2000 °F : No data available : ≈ 1.7 : Slightly soluble. : No data available : No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical proposition 9.1. Information on basic physical and cheme Physical state Appearance Colour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point Flash point Relative evaporation rate (butylacetate=1) Flammability (solid, gas) Vapour pressure Relative vapour density at 20°C Relative density Solubility Partition coefficient n-octanol/water (Log Pow) Auto-ignition temperature Decomposition temperature Viscosity, kinematic Viscosity, dynamic Explosive limits Explosive properties	hical properties: Solid: Granular mixture.: light brown: earthy: No data available: ≈ 10.5 : 10 %: > 2000 °F: No data available: No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour Odour threshold pH pH solution concentration Melting point Freezing point Boiling point Flash point Relative evaporation rate (butylacetate=1) Flammability (solid, gas) Vapour pressure Relative vapour density at 20°C Relative density Solubility Partition coefficient n-octanol/water (Log Pow) Auto-ignition temperature Decomposition temperature Viscosity, kinematic Viscosity, kinematic Viscosity, dynamic Explosive limits Explosive properties Oxidising properties	hical properties : Solid : Granular mixture. : light brown : earthy : No data available : ≈ 10.5 : 10 % : > 2000 °F : No data available : ≈ 1.7 : Slightly soluble. : No data available : No data available : ≈ 1.7 : Slightly soluble. : No data available : No data available
Other information: Do not eat, drink or smoke during use. SECTION 9: Physical and chemical prop 9.1. Information on basic physical and chem Physical state Appearance Colour Odour Hreshold pH pH solution concentration Melting point Freezing point Boiling point Flash point Relative evaporation rate (butylacetate=1) Flammability (solid, gas) Vapour pressure Relative vapour density at 20°C Relative density Solubility Partition coefficient n-octanol/water (Log Pow) Auto-ignition temperature Decomposition temperature Viscosity, kinematic Viscosity, dynamic Explosive limits Explosive properties	hical properties: Solid: Granular mixture.: light brown: earthy: No data available: ≈ 10.5 : 10 %: > 2000 °F: No data available: No data available

No additional information available

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 10: Stability and reactivity	
10.1. Reactivity	
Hydraulic setting.	
10.2. Chemical stability	
Stable under normal conditions of use.	
10.3. Possibility of hazardous reactions	
Not established.	
10.4. Conditions to avoid	
Avoid dust formation.	
10.5. Incompatible materials	
Strong acids. Strong bases.	
10.6. Hazardous decomposition products	
No additional information available	
SECTION 11: Toxicological information	
11.1. Information on toxicological effects	
	Not classified
Acute toxicity (dermal) : Acute toxicity (inhalation) :	Not classified Not classified
	Causes skin irritation.
	pH: ≈ 10.5
Calcium Aluminate Cement (65997-16-2)	
рН	≤ 13
cristobalite (14464-46-1)	
pH	6-7
quartz (14808-60-7)	
pH	6-7
Serious eye damage/irritation :	Causes eye irritation.
,	pH: ≈ 10.5́
Calcium Aluminate Cement (65997-16-2)	
рН	≤ 13
cristobalite (14464-46-1)	
рН	6-7
quartz (14808-60-7)	
pH	6-7
•	Not classified
	Not classified
	May cause cancer (Inhalation).
quartz (14808-60-7)	
IARC group	1 - Carcinogenic to humans
Reproductive toxicity :	Not classified
STOT-single exposure :	Not classified
STOT-repeated exposure :	Not classified
	Not classified
Viscosity, kinematic : Potential adverse human health effects and :	Not Applicable May cause cancer by inhalation. Danger of serious damage to health by prolonged exposure
symptoms	through inhalation.
Symptoms/effects after inhalation	May cause cancer by inhalation. Danger of serious damage to health by prolonged exposure
Symptoms/effects after skin contact :	through inhalation. Causes skin irritation.
	Causes eye irritation.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 12: Ecological information	
12.1. Toxicity	
No additional information available	
12.2. Persistence and degradability	
Pacocast 24T (Mixture)	
Persistence and degradability	Not established.
cristobalite (14464-46-1)	
Persistence and degradability	Mineral. Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable
quartz (14808-60-7)	
Persistence and degradability	Not applicable.
Biochemical oxygen demand (BOD)	Not applicable
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
12.3. Bioaccumulative potential	
Pacocast 24T (Mixture)	
Bioaccumulative potential	Not established.
cristobalite (14464-46-1)	
Bioaccumulative potential	No data available.
quartz (14808-60-7)	
Bioaccumulative potential	No data available.
12.4. Mobility in soil	
cristobalite (14464-46-1)	
Ecology - soil	No data available.
12.5. Other adverse effects	
5 5	None known No other effects known.
SECTION 13: Disposal considerations	
13.1. Disposal methods	
Product/Packaging disposal recommendations :	Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials : SECTION 14: Transport information	Avoid release to the environment.
In accordance with DOT / TDG / IMDG / IATA Department of Transportation (DOT) In accordance with DOT Not regulated Transportation of Dangerous Goods Not regulated Transport by sea Not regulated Air transport Not regulated	

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Calcium Aluminate Cement (65997-16-2)

Listed on the Canadian DSL (Domestic Substances List)

cristobalite (14464-46-1)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available National regulations

quartz (14808-60-7)

Listed on IARC (International Agency for Research on Cancer)

15.3. US State regulations

Pacocast 24T (Mixture)

U.S. - California - Proposition 65 - Other information This product contains crystalline silica, a chemical known to the state of California to cause cancer. For more information go to WWW.P65Warnings.ca.gov

cristobalite (14464-46-	1)				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

quartz (14808-60-7)					
U.S California -	U.S California -	U.S California -	U.S California -	No significant risk	Maximum allowable
Proposition 65 -	Proposition 65 -	Proposition 65 -	Proposition 65 -	level (NSRL)	dose level (MADL)
Carcinogens List	Developmental Toxicity	Reproductive Toxicity	Reproductive Toxicity	, , ,	, , , , , , , , , , , , , , , , , , ,
		- Female	- Male		
Yes	No	No	No		

State or local regulations		
U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous		
Substance List; U.S Pennsylvania - RTK (Right to Know) List		
U.S New Jersey - Right to Know Hazardous Substance List		
8 / Monday, March 26, 2012 / Rules and Regulations		
: 5/17/2024		
 Report language name. English. In the event of any conflict between the English and other language versions, the English version shall prevail. 		

Full text of H-statements		
H315	Causes skin irritation.	
H320	Causes eye irritation	
H350	May cause cancer.	

Safety Data Sheet (SDS), USA

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, Resco Products, Inc. makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.