

Paco Unfired Block (LS-302A, LS-304A, LS-305A)

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)
Issue date: 9/8/2022 Revision date: 8/11/2025 Supersedes: 9/8/2022

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : Paco Unfired Block (LS-302A, LS-304A, LS-305A)
CAS-No. : Mixture
Product code : 0061, 0650, 0651, 0652

1.2. Other means of identification

Other means of identification : Plastic Refractory Block

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Refractory
Recommended use : Industrial use

1.4. Supplier's details

RHI Magnesita
One Robinson Plaza, Suite 300
6600 Steubenville Pike
Pittsburgh, PA, 15205
United States
T 412-494-4491
Resco_SDS.TDS@rhimagnesita.com - WWW.RescoProducts.com

1.5. Emergency phone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300
Outside USA & Canada +1 703-741-5970

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification
Carcinogenicity, Category 1A H350 May cause cancer (Inhalation, Dust on tear out).
Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger
Hazard statements (GHS US) : H350 - May cause cancer (Inhalation, Dust on tear out).
May dry/chap skin.
Dust on tear out
H320 - Causes eye irritation
Precautionary statements (GHS US) : P260 - Do not breathe dust.
P280 - Wear Safety shoes, protective gloves, eye protection.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
quartz	CAS-No.: 14808-60-7	30 – 60	Carc. 1A, H350
cristobalite	CAS-No.: 14464-46-1	1 – 5	Carc. 1A, H350

Full text of hazard classes and H-statements : see section 16

Paco Unfired Block (LS-302A, LS-304A, LS-305A)

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person.
First-aid measures after inhalation	: Allow affected person to breathe fresh air.
First-aid measures after skin contact	: Gently wash with plenty of soap and water.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation	: Dust on tear out. Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: None under normal conditions.
Symptoms/effects after eye contact	: Dust on tear out. May cause eye irritation.
Symptoms/effects after ingestion	: No data available.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: In case of fire, all extinguishing media allowed.

5.2. Specific hazards arising from the chemical

Fire hazard	: Not flammable.
-------------	------------------

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire with normal precautions from a reasonable distance.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No additional information available

For emergency responders

Protective equipment	: Use personal protective equipment as required.
----------------------	--

6.2. Methods and materials for containment and cleaning up

Methods for cleaning up	: Collect spillage.
For further information refer to section 8: "Exposure controls/personal protection"	

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Wear Safety shoes, Gloves.
Hygiene measures	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions	: Store this product in a dry location where it can be protected from the elements.
--------------------	---

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

cristobalite (14464-46-1)

USA - ACGIH - Occupational Exposure Limits

ACGIH® TLV® TWA	0.025 mg/m³ respirable dust
-----------------	-----------------------------

USA - OSHA - Occupational Exposure Limits

OSHA PEL TWA	0.05 mg/m³ respirable dust
--------------	----------------------------

quartz (14808-60-7)

USA - ACGIH - Occupational Exposure Limits

ACGIH® TLV® TWA	0.025 mg/m³ (Silica-Crystalline Quartz; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value; Respirable fraction)
-----------------	--

USA - OSHA - Occupational Exposure Limits

Local name	Silica, crystalline quartz, respirable dust
OSHA PEL TWA	0.05 mg/m³ respirable dust
Remark (OSHA)	(3) See Table Z-3.

Paco Unfired Block (LS-302A, LS-304A, LS-305A)

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

8.2. Appropriate engineering controls

Appropriate engineering controls : Dust on tear out. Provide adequate ventilation to minimize dust concentrations.

8.3. Individual protection measures, such as personal protective equipment

Hand protection:

Wear protective gloves.

Skin and body protection:

Safety shoes. Wear suitable protective clothing

Respiratory protection:

Dust on tear out. Wear appropriate mask

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Solid
Appearance	: Tan Color Block Shape.
Color	: light brown
Odor	: None
Odor threshold	: No data available
pH	: No data available
Melting point	: > 2000 °F
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: ≈ 2.3
Solubility	: Slightly soluble.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

None known.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No additional information available

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified

Paco Unfired Block (LS-302A, LS-304A, LS-305A)

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

cristobalite (14464-46-1)	
pH	6 – 7
quartz (14808-60-7)	
pH	6 – 7
Serious eye damage/irritation	: Not classified
cristobalite (14464-46-1)	
pH	6 – 7
quartz (14808-60-7)	
pH	6 – 7
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: May cause cancer (Inhalation, Dust on tear out).
quartz (14808-60-7)	
IARC group	1 - Carcinogenic to humans
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: Dust on tear out. Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: None under normal conditions.
Symptoms/effects after eye contact	: Dust on tear out. May cause eye irritation.
Symptoms/effects after ingestion	: No data available.
SECTION 12 Ecological information	
12.1. Ecotoxicity	
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified
12.2. Persistence and degradability	
Paco Unfired Block (LS-302A, LS-304A, LS-305A) (Mixture)	
Persistence and degradability	Rapidly degradable
cristobalite (14464-46-1)	
Persistence and degradability	Mineral, Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable
quartz (14808-60-7)	
Persistence and degradability	Not applicable.
Biochemical oxygen demand (BOD)	Not applicable
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
12.3. Bioaccumulative potential	
cristobalite (14464-46-1)	
Bioaccumulative potential	No data available.
quartz (14808-60-7)	
Bioaccumulative potential	No data available.
12.4. Mobility in soil	
cristobalite (14464-46-1)	
Ecology - soil	No data available.
12.5. Other adverse effects	
Ozone	: Not classified
Fluorinated greenhouse gases	: No

Paco Unfired Block (LS-302A, LS-304A, LS-305A)

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

SECTION 13 Disposal considerations

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

cristobalite (14464-46-1)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

quartz (14808-60-7)

Listed on IARC (International Agency for Research on Cancer)

15.3. State regulations

Paco Unfired Block (LS-302A, LS-304A, LS-305A) (Mixture)

U.S. - California - Proposition 65 - Other information	This product contains crystalline silica, a chemical known to the State of California to cause cancer. For more information go to WWW.P65Warnings.ca.gov
--	--

cristobalite (14464-46-1)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

quartz (14808-60-7)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

Component

cristobalite(14464-46-1)

State or local regulations

U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

quartz(14808-60-7)

U.S. - New Jersey - Right to Know Hazardous Substance List

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Revision date

: 8/11/2025

Issue date

: 9/8/2022

Other information

: Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

Full text of hazard classes and H-statements

H350	May cause cancer.
------	-------------------

Safety Data Sheet (SDS), USA

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, RHI Magnesita makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.