

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Product name : Hi Strength 28 LI  
CAS-No. : Mixture  
Product code : 0911  
Other means of identification : Alumina-Silicate Cement Bonded Castable

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Refractory  
Recommended use : Industrial use

#### 1.3. Supplier

RHI Magnesita  
One Robinson Plaza, Suite 300  
6600 Steubenville Pike  
Pittsburgh, PA, 15205  
United States  
T 412-494-4491

[Resco\\_SDS.TDS@rhimagnesita.com](mailto:Resco_SDS.TDS@rhimagnesita.com) - [WWW.RescoProducts.com](http://WWW.RescoProducts.com)

#### 1.4. Emergency telephone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300  
Outside USA & Canada +1 703-741-5970

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2B	H320	Causes eye irritation
Carcinogenicity Category 1A	H350	May cause cancer (Inhalation)

Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H315 - Causes skin irritation  
H320 - Causes eye irritation  
H350 - May cause cancer (Inhalation)

Precautionary statements (GHS US) :

P280 - Wear eye protection, Dust respirator, protective gloves.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P332+P313 - If skin irritation occurs: Get medical advice/attention.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P260 - Do not breathe dust.

#### 2.3. Other hazards which do not result in classification

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

No additional information available

### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
crystalite	CAS-No.: 14464-46-1	10 – 20	Carc. 1A, H350
Calcium Aluminate Cement	CAS-No.: 65997-16-2	10 – 20	Skin Irrit. 2, H315 Eye Irrit. 2B, H320

Full text of hazard classes and H-statements : see section 16

# Hi Strength 28 LI

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Gently wash with plenty of soap and water.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

#### 4.2. Most important symptoms and effects (acute and delayed)

Potential Adverse human health effects and symptoms	: Danger of serious damage to health by prolonged exposure through inhalation.
Symptoms/effects after inhalation	: Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes eye irritation.

#### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: In case of fire, all extinguishing media allowed.

#### 5.2. Specific hazards arising from the chemical

Fire hazard	: Not flammable.
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#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire with normal precautions from a reasonable distance. Prevent fire-fighting water from entering environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Emergency procedures	: Do not breathe dust. Avoid contact with skin and eyes.
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##### 6.1.2. For emergency responders

Protective equipment	: Equip cleanup crew with proper protection.
Emergency procedures	: Ventilate area. On land, sweep or shovel into suitable containers.

#### 6.2. Environmental precautions

Prevent entry to sewers and public waters.

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: On land, sweep or shovel into suitable containers. Minimize generation of dust.
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#### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling	: Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust.
Hygiene measures	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store this product in a dry location where it can be protected from the elements.
Incompatible products	: Strong bases. Strong acids.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### crystalite (14464-46-1)

##### USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA	0.025 mg/m <sup>3</sup> respirable dust
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# Hi Strength 28 LI

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### cristobalite (14464-46-1)

#### USA - OSHA - Occupational Exposure Limits

OSHA PEL TWA 0.05 mg/m<sup>3</sup> respirable dust

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Provide adequate ventilation to minimize dust concentrations.

### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Avoid all unnecessary exposure.

#### Hand protection:

Wear protective gloves.

#### Eye protection:

Chemical goggles or safety glasses

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

Wear appropriate mask

#### Other information:

Do not eat, drink or smoke during use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Granular mixture.
Color	: brown
Odor	: earthy
Odor threshold	: No data available
pH	: ≈ 10.5
pH solution concentration	: 10 %
Melting point	: > 2500 °F
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: ≈ 2.1
Solubility	: Slightly soluble.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: Not Applicable
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Hydraulic setting.

### 10.2. Chemical stability

Stable under normal conditions of use.

### 10.3. Possibility of hazardous reactions

Not established.

### 10.4. Conditions to avoid

Avoid dust formation.

# Hi Strength 28 LI

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### 10.5. Incompatible materials

Strong acids. Strong bases.

### 10.6. Hazardous decomposition products

No additional information available

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Causes skin irritation. pH: ≈ 10.5

#### Calcium Aluminate Cement (65997-16-2)

pH	≤ 13
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#### crystalite (14464-46-1)

pH	6 – 7
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Serious eye damage/irritation	: Causes eye irritation. pH: ≈ 10.5
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#### Calcium Aluminate Cement (65997-16-2)

pH	≤ 13
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#### crystalite (14464-46-1)

pH	6 – 7
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Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: May cause cancer (Inhalation).
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: Not Applicable
Potential Adverse human health effects and symptoms	: Danger of serious damage to health by prolonged exposure through inhalation.
Symptoms/effects after inhalation	: Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes eye irritation.

## SECTION 12: Ecological information

### 12.1. Toxicity

No additional information available

### 12.2. Persistence and degradability

#### Hi Strength 28 LI (Mixture)

Persistence and degradability	Not established.
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#### Calcium Aluminate Cement (65997-16-2)

Persistence and degradability	Rapidly degradable
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#### crystalite (14464-46-1)

Persistence and degradability	Mineral, Not applicable.
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Chemical oxygen demand (COD)	Not applicable
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ThOD	Not applicable
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BOD (% of ThOD)	Not applicable
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### 12.3. Bioaccumulative potential

#### Hi Strength 28 LI (Mixture)

Bioaccumulative potential	Not established.
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#### crystalite (14464-46-1)

Bioaccumulative potential	No data available.
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### 12.4. Mobility in soil

#### crystalite (14464-46-1)

Ecology - soil	No data available.
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### 12.5. Other adverse effects

Effect on the global warming	: None known
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# Hi Strength 28 LI

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Other information : No other effects known.

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

### SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

#### Department of Transportation (DOT)

In accordance with DOT

Not regulated

#### Transportation of Dangerous Goods

Not regulated

#### Transport by sea

Not regulated

#### Air transport

Not regulated

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

#### 15.2. International regulations

##### CANADA

#### Calcium Aluminate Cement (65997-16-2)

Listed on the Canadian DSL (Domestic Substances List)

#### crystalite (14464-46-1)

Listed on the Canadian DSL (Domestic Substances List)

#### EU-Regulations

No additional information available

#### National regulations

No additional information available

#### 15.3. US State regulations

##### Hi Strength 28 LI (Mixture)

U.S. - California - Proposition 65 - Other information : This product contains crystalline silica, a chemical known to the state of California to cause cancer. For more information go to [WWW.P65Warnings.ca.gov](http://WWW.P65Warnings.ca.gov)

#### crystalite (14464-46-1)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

#### Component

Cristobalite (14464-46-1)

#### State or local regulations

U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

### SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 4/4/2025

Other information : Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

#### Full text of hazard classes and H-statements

H315	Causes skin irritation
H320	Causes eye irritation
H350	May cause cancer

Safety Data Sheet (SDS), USA

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, RHI Magnesita, Inc. makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.