



C-4

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Issue date: 9/29/2022 Revision date: 9/29/2022 Supersedes: 9/8/2020

SECTION 1: Identification

1.1. Identification

Product form : Article
Product name : C-4
CAS-No. : Mixture
Product code : 4917
Other means of identification : Clay Graphite Fired Shape

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Refractory
Recommended use : Industrial use

1.3. Supplier

Resco Products, Inc.
One Robinson Plaza, Suite 300
6600 Steubenville Pike
Pittsburgh, PA, 15205
United States
412-494-4491
SDS@RescoProducts.com - WWW.RescoProducts.com

1.4. Emergency telephone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300
Outside USA & Canada +1 703-741-5970

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification
Carcinogenicity Category 1A H350 May cause cancer (Dust when sawing or tear out)
Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

This product meets the definition and criteria for an article according to OSHA 29 CFR 1910.1200 and the EU REACH 1907/2006 Article 3(3) regulations. No labeling obligation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
graphite	CAS-No.: 7782-42-5	20 – 50	Not classified
crystalite	CAS-No.: 14464-46-1	10 – 20	Carc. 1A, H350
aluminium oxide, non-fibrous	CAS-No.: 1344-28-1	5 – 10	Not classified
Si	CAS-No.: 7440-21-3	5 – 10	Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Never give anything by mouth to an unconscious person.
First-aid measures after inhalation : Allow affected person to breathe fresh air.
First-aid measures after skin contact : Gently wash with plenty of soap and water.
First-aid measures after eye contact : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion : Rinse mouth. Do not induce vomiting.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause cancer by inhalation. Danger of serious damage to health by prolonged exposure through inhalation.
Symptoms/effects after skin contact : Irritation.
Symptoms/effects after eye contact : Dust from this product may cause eye irritation.
Symptoms/effects after ingestion : No data available.

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4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media : In case of fire, all extinguishing media allowed.

5.2. Specific hazards arising from the chemical

Fire hazard : Non-flammable.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Exercise caution when fighting any chemical fire.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

Protective equipment : Use personal protective equipment as required.

6.2. Environmental precautions

No additional information available

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Collect spillage.

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wear Safety shoes, Gloves.
Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store this product in a dry location where it can be protected from the elements.
Incompatible products : Strong acids.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

C-4 (Mixture)

No additional information available

crystalite (14464-46-1)

USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA	0.025 mg/m ³ respirable dust
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USA - OSHA - Occupational Exposure Limits

OSHA PEL (TWA) [1]	0.05 mg/m ³ respirable dust
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aluminium oxide, non-fibrous (1344-28-1)

USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA	1 mg/m ³ respirable dust
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graphite (7782-42-5)

USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA	2 mg/m ³ (Respirable fraction)
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Si (7440-21-3)

No additional information available

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8.2. Appropriate engineering controls

Appropriate engineering controls : Dust when sawing or tear out. Provide adequate ventilation to minimize dust concentrations.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection:

Wear protective gloves.

Eye protection:

Chemical goggles or safety glasses

Skin and body protection:

Safety shoes. Wear suitable protective clothing

Respiratory protection:

Dust when sawing or tear out. Wear appropriate mask

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Solid in various shapes.
Color	: Black
Odor	: None
Odor threshold	: No data available
pH	: No data available
Melting point	: > 3000 °F
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Non flammable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: ≈ 1.9
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

On heating/burning: release of carbon monoxide - carbon dioxide.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No additional information available

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

aluminium oxide, non-fibrous (1344-28-1)

LD50 oral rat	> 15900 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 2.3 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))

graphite (7782-42-5)

LD50 oral rat	> 2000 mg/kg (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral)
LC50 Inhalation - Rat	> 2000 mg/m ³ air (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, Inhalation (dust))

Si (7440-21-3)

LD50 oral rat	> 5000 mg/kg body weight (OECD 401: Acute Oral Toxicity, Rat, Male / female, Read-across, Oral, 14 day(s))
LD50 dermal rabbit	> 5000 mg/kg body weight (24 h, Rabbit, Read-across, Dermal, 14 day(s))

Skin corrosion/irritation : Not classified

crystalobalite (14464-46-1)

pH	6 – 7
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aluminium oxide, non-fibrous (1344-28-1)

pH	9 – 10.5 (aqueous suspension, 33 %)
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graphite (7782-42-5)

pH	7 (1.3 %)
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Serious eye damage/irritation : Not classified

crystalobalite (14464-46-1)

pH	6 – 7
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aluminium oxide, non-fibrous (1344-28-1)

pH	9 – 10.5 (aqueous suspension, 33 %)
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graphite (7782-42-5)

pH	7 (1.3 %)
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Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : May cause cancer (Dust when sawing or tear out).
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified
Viscosity, kinematic : No data available

aluminium oxide, non-fibrous (1344-28-1)

Viscosity, kinematic	Not applicable (solid)
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Symptoms/effects after inhalation : May cause cancer by inhalation. Danger of serious damage to health by prolonged exposure through inhalation.

Symptoms/effects after skin contact : Irritation.

Symptoms/effects after eye contact : Dust from this product may cause eye irritation.

Symptoms/effects after ingestion : No data available.

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SECTION 12: Ecological information	
12.1. Toxicity	
aluminium oxide, non-fibrous (1344-28-1)	
LC50 - Fish [1]	> 100 mg/l (96 h, Salmo trutta, Literature study)
EC50 - Crustacea [1]	> 100 mg/l (48 h, Daphnia magna, Literature study)
graphite (7782-42-5)	
LC50 - Fish [1]	> 100 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Static system, Fresh water, Experimental value, Lethal)
EC50 - Crustacea [1]	> 100 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Behaviour)
EC50 72h - Algae [1]	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Growth rate)
EC50 72h - Algae [2]	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Cell numbers)
Si (7440-21-3)	
LC50 - Fish [1]	100 mg/l (Pisces)
ErC50 algae	250 mg/l (Equivalent or similar to OECD 201, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Weight of evidence)
12.2. Persistence and degradability	
crystalite (14464-46-1)	
Persistence and degradability	Mineral. Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable
aluminium oxide, non-fibrous (1344-28-1)	
Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
graphite (7782-42-5)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable
Si (7440-21-3)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)
12.3. Bioaccumulative potential	
crystalite (14464-46-1)	
Bioaccumulative potential	No data available.
aluminium oxide, non-fibrous (1344-28-1)	
Bioaccumulative potential	No data available.

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graphite (7782-42-5)	
Bioaccumulative potential	Not bioaccumulative.
Si (7440-21-3)	
Bioaccumulative potential	Not bioaccumulative.
12.4. Mobility in soil	
crystalobalite (14464-46-1)	
Ecology - soil	No data available.
aluminium oxide, non-fibrous (1344-28-1)	
Surface tension	No data available in the literature
Ecology - soil	No data available.
Si (7440-21-3)	
Ecology - soil	Highly mobile in soil.
12.5. Other adverse effects	
No additional information available	
SECTION 13: Disposal considerations	
13.1. Disposal methods	
Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.	
SECTION 14: Transport information	
In accordance with DOT / TDG / IMDG / IATA Department of Transportation (DOT) In accordance with DOT Not regulated Transportation of Dangerous Goods Not regulated Transport by sea Not regulated Air transport Not regulated	
SECTION 15: Regulatory information	
15.1. US Federal regulations	
All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory	
aluminium oxide, non-fibrous (1344-28-1)	
Not subject to reporting requirements of the United States SARA Section 313	
Note	Note: The section 313 chemical list contains "CAS # 1344-28-1 Aluminum Oxide (Fibrous forms)"; the Aluminum oxide contained in this product is non-fibrous, and thus is not a section 313 material. Only manufacturing, processing, or otherwise use of aluminum oxide in the fibrous form triggers reporting.
15.2. International regulations	
CANADA	
crystalobalite (14464-46-1)	
Listed on the Canadian DSL (Domestic Substances List)	
aluminium oxide, non-fibrous (1344-28-1)	
Listed on the Canadian DSL (Domestic Substances List)	
graphite (7782-42-5)	
Listed on the Canadian DSL (Domestic Substances List)	
Si (7440-21-3)	
Listed on the Canadian DSL (Domestic Substances List)	
EU-Regulations	
No additional information available	
National regulations	
No additional information available	

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15.3. US State regulations

C-4 (Mixture)	
U.S. - California - Proposition 65 - Other information	This product contains crystalline silica, a chemical known to the State of California to cause cancer. For more information go to WWW.P65Warnings.ca.gov

Cristobalite (14464-46-1)					
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

Component	State or local regulations
Cristobalite (14464-46-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
aluminium oxide, non-fibrous (1344-28-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Graphite (7782-42-5)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Si (7440-21-3)	U.S. - New Jersey - Right to Know Hazardous Substance List

SECTION 16: Other information

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Revision date

: 09/29/2022

Other information

: Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

Full text of H-phrases	
H350	May cause cancer

Safety Data Sheet (SDS), USA

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