



PRODUCT DATA

Brand Name: REF BOND SPRAY STIFF

Description: Phosphate bonded spray or coating mix to coat refractory surfaces for crack sealing and general maintenance applications. Pre-mixed product has good suspension characteristics, retaining homogeneity. Can be applied to warm surfaces (up to 400°F).

Physical properties shown are average values of samples taken under controlled conditions
ASTM test methods used where applicable

Maximum Service Temperature: 3000°F (1649°C)

Typical Chemical Analysis (%)

(Calcined Basis)

Alumina (Al ₂ O ₃)	34.1
Silica (SiO ₂)	59.5
Titania (TiO ₂)	0.4
Other	1.3
Phosphorus Pentoxide (P ₂ O ₅)	4.7

Packaging : 50 lb plastic pail

Storage : Store in a cool, damp area and protect from freezing. Brush or spray for best results. Avoid contact with molten metal until thoroughly dry.

Brand Code: 2362

The properties shown on this data sheet represent typical average results using standard ASTM test methods (unless otherwise noted) conducted under controlled condition (using standard rectangular shapes), and should not be considered to be guaranteed specifications. Properties are subject to normal manufacturing statistical standard deviation ranges, and Resco Products, Inc. reserves the right to modify the properties and specifications at any time without prior notice.

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03/08/17 is the date that this data sheet was updated. Check with your RESCO sales representative or RESCO website to determine you have the current sheet.

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