



PRODUCT DATA

Brand Name: REF BOND F

Description: Effective high alumina plaster type product used to fill coke oven jams, open joints and holes. No mixing with water is required. REF BOND F is shipped in a ready-to-use consistency. Excellent bonding properties with adherence to hot surfaces.

Physical properties shown are average values of samples taken under controlled conditions
ASTM test methods used where applicable

Maximum Service Temperature: 3100°F (1704°C)

Bulk Density (pcf)

As Received 140 (2.24 g/cm³)

Typical Chemical Analysis (%)

(Calcined Basis)

Alumina (Al ₂ O ₃)	70.0
Silica (SiO ₂)	25.0
Other	5.0

Packaging : 55 lb pail

Storage : No mixing required. Store in cool, damp area and protect from freezing. Follow recommended installation instructions. Apply to warm surfaces (200°F or more). After application, avoid contact with metal until thoroughly dry.

Brand Code: 2427

The properties shown on this data sheet represent typical average results using standard ASTM test methods (unless otherwise noted) conducted under controlled condition (using standard rectangular shapes), and should not be considered to be guarantee d specifications. Properties are subject to normal manufacturing statistical standard deviation ranges, and Resco Products, Inc. reserves the right to modify the properties and specifications at any time without prior notice.

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05/12/2020 is the date that this data sheet was updated. Check with your RESCO sales representative or RESCO website to determine you have the current sheet.

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