PRODUCT DATA

EZ EST 60Z PC

Brand Name:

Description: EZ EST 60Z PC is a colloidal silica-bonded, 60% alumina castable containing zircon that can be vibration cast, pumped, or shotcreted. This castable requires an additional liquid binder (EZ ADD binder) for mixing and installation. Water is NOT added for installation.

Physical properties shown are average values of samples taken under controlled conditions
ASTM test methods used where applicable

Maximum Service Temperature: 3000°F (1650°C)
Dry Material Required per Cubic Foot: 155 lbs. (approximate)

Typical EZ ADD Binder Required for Mixing (by weight):
- Pump Casting: 10.5 - 11.0%
- Vibration Casting: 9.0 - 10.0%

Typical Chemical Analysis (%)
(Calcined Basis including Liquid Binder)
- Alumina (Al₂O₃): 58.0%
- Silica (SiO₂): 35.5%
- Iron Oxide (Fe₂O₃): 0.8%
- Titania (TiO₂): 1.9%
- Lime (CaO): 0.1%
- Magnesia (MgO): 0.1%
- Zirconia (ZrO₂): 3.5%
- Alkalis (Na₂O+K₂O): 0.1%

Binder: 55 gallon drum, 265 gallon plastic totes
Brand Code: 8475

Pump Cast Data

<table>
<thead>
<tr>
<th>Condition</th>
<th>Density (pcf)</th>
<th>Density (g/cm³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>After 220°F (105°C)</td>
<td>155</td>
<td>(2.48)</td>
</tr>
<tr>
<td>After 1500°F (815°C)</td>
<td>155</td>
<td>(2.48)</td>
</tr>
<tr>
<td>Cold Crushing Strength (psi)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>After 220°F (105°C)</td>
<td>4700</td>
<td>(329)</td>
</tr>
<tr>
<td>After 1500°F (815°C)</td>
<td>7500</td>
<td>(525)</td>
</tr>
<tr>
<td>Permanent Linear Change (%)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>After 1500°F (815°C)</td>
<td>0.0 to -0.2</td>
<td></td>
</tr>
<tr>
<td>Abrasion Loss (using ASTM C-704 Method)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>After 1500°F (815°C)</td>
<td>10 cc</td>
<td>(Typical)</td>
</tr>
</tbody>
</table>

The properties shown on this data sheet represent typical average results using standard ASTM test methods (unless otherwise noted) conducted under controlled conditions (using standard rectangular shapes), and should not be considered to be guaranteed specifications. Properties are subject to normal manufacturing statistical standard deviation ranges, and Resco Products, Inc. reserves the right to modify the properties and specifications at any time without prior notice.

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