SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
- Product form: Mixture
- Product name: Rescocast 3E
- CAS No: Mixture
- Product code: Mix 01.120
- Product group: Finished Goods
- Other means of identification: Alumina-Silicate Cement Bonded Castable

1.2. Relevant identified uses of the substance or mixture and uses advised against
- Relevant identified uses: Industrial/Professional use spec: Industrial
- Use of the substance/mixture: Refractory

1.3. Details of the supplier of the safety data sheet
- Resco Products (UK) Limited
- Newbold Works, Melbourne Road, Lount, LE65 1PL, Ashby-de-la-Zouch - England
- Adrian.Hudson@Rescoproducts.com

1.4. Emergency telephone number
- Emergency number: + 44 (0) 1530 222694

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
- Classification: This Product contains Quartz (Fine Fraction) as an impurity and therefore is classified as STOT RE 2 according to criteria defined in the Regulation EC 1272/2008 and does not meet the criteria for classification as harmful according to Directive 67/548/EC

2.2. Label elements
- Labelling according to Regulation (EC) No. 1272/2008 [CLP]
- Hazard pictograms (CLP):
- Signal word (CLP): Warning
- Hazard statements (CLP): H373 May Cause Damage to Organs through prolonged or repeated exposure.
- Precautionary statements (CLP): P260 - Do not breathe dust
  P280 - Wear eye protection, respiratory protection, protective gloves
  P285 - In case of inadequate ventilation wear respiratory protection.
  P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
  P332 - If skin irritation occurs: Get medical advice/attention
  P337+P313 - If eye irritation persists: Get medical advice/attention
  P501 – Dispose of Contents/Containers in accordance with local regulations.

2.3. Other hazards
- This product is an inorganic substance and does not meet the criteria for PBT or vPvB in accordance with Annex XIII of REACH

SECTION 3: Composition/information on ingredients

3.1. Substance
- Not applicable

3.2. Mixture

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification according to Directive 67/548/EEC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz</td>
<td>(CAS No) 14808-60-7 (EC no) 238-878-4</td>
<td>4 - 6</td>
<td>Not Classified</td>
</tr>
</tbody>
</table>
Contains between 1% and 10% of Quartz (Fine Fraction) which is classified as STOT RE 2

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general

First-aid measures after inhalation: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid measures after skin contact: Wash with plenty of soap and water.

First-aid measures after eye contact: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Rinse eyes with water as a precaution.

First-aid measures after ingestion: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. Call a poison centre or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation: Danger of serious damage to health by prolonged exposure through inhalation.

Symptoms/injuries after skin contact: Causes skin irritation.

Symptoms/injuries after eye contact: Causes eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media: No unsuitable extinguishing media known.

5.2. Special hazards arising from the substance or mixture

Fire hazard: Not flammable.

Explosion hazard: None.

Hazardous decomposition products in case of fire: None.

5.3. Advice for firefighters

Firefighting instructions: Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures: Do not breathe dust. Avoid airborne dust generation, wear personal protective equipment in compliance with national legislation.

6.1.2. For emergency responders

Protective equipment: Equip clean-up crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

Emergency procedures: Ventilate area.

6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up: Avoid dry sweeping and use water spraying or vacuum cleaning systems to prevent airborne dust generation. Wear personal protective equipment in compliance with national legislation.

Other information: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection. For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Ensure good ventilation of the work station. Wear personal protective equipment. Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust.

Hygiene measures: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store this product in a dry location where it can be protected from the elements.

Incompatible products: Strong bases. Strong acids.

Incompatible materials: Strong acids, bases.
7.3. Specific end use(s)
If you require advice on specific uses, please contact your supplier or check the Good Practice Guide referred to in section 16.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Country</th>
<th>Limit value (mg/m³)</th>
<th>Note (1)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Belgium</td>
<td>Limit value (mg/m³)</td>
<td>0.1 mg/m³</td>
</tr>
<tr>
<td>France</td>
<td>VME (mg/m³)</td>
<td>0.1 A</td>
</tr>
<tr>
<td>Sweden</td>
<td>AFS 2011:18 LLV (mg/m³)</td>
<td>0.1 mg/m³ respirable dust</td>
</tr>
<tr>
<td>Norway</td>
<td>Limit value (mg/m³)</td>
<td>0.1 mg/m³</td>
</tr>
<tr>
<td>United Kingdom</td>
<td>WEL TWA (mg/m³)</td>
<td>0.1 R</td>
</tr>
<tr>
<td>Germany</td>
<td>MAK OEL (mg/m³)</td>
<td>Note (1)</td>
</tr>
<tr>
<td>Italy</td>
<td>ACGIH TLV (mg/m³)</td>
<td>0.05 mg/m³</td>
</tr>
<tr>
<td>Spain</td>
<td>ITC Limit Value (mg/m³)</td>
<td>0.1 mg/m³</td>
</tr>
</tbody>
</table>

Note (1): Germany has no OEL for quartz & cristobalite. Employers are obliged to minimize exposure as much as possible, and to follow certain protective measures.

8.2. Exposure controls

Appropriate engineering controls: Ensure good ventilation of the work station.
Personal protective equipment: Pictogram(s) indicating the obligation of wearing personal protective equipment (PPE).

Hand protection: Wear protective gloves
Eye protection: Chemical goggles or safety glasses
Skin and body protection: Wear suitable protective clothing
Respiratory protection: Wear appropriate mask
Environmental exposure controls: Avoid release to the environment.
Other information: Do not eat, drink or smoke during use. Avoid Generation of dust when cutting / grinding installed product.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Solid
Appearance: Granular mixture.
Colour: Tan.
Odour: Earthy Odor.
Odour threshold: Not applicable
pH: No data available
Relative evaporation rate (butylacetate=1): Not applicable
Relative evaporation rate (ether=1): Not applicable
Melting point: > 1200 °C
Freezing point: Not applicable
Boiling point: Not applicable
Flash point: Not applicable
Critical temperature: Not applicable
Auto-ignition temperature: Not applicable
Decomposition temperature: No data available
Flammability (solid, gas): None
Non flammable
Vapour pressure: Not Applicable
Vapour pressure at 50 °C: Not Applicable
Critical pressure: Not applicable
Relative vapour density at 20 °C: No data available
Relative density: No data available
Solubility: Water: Slight
Log Pow: No data available
Viscosity, kinematic: Not applicable
Viscosity, dynamic: Not applicable
Explosive properties: No data available
Oxidising properties: No data available
SECTION 10: Stability and reactivity

10.1. Reactivity
Hydraulic setting.

10.2. Chemical stability
Not established.

10.3. Possibility of hazardous reactions
Not established.

10.4. Conditions to avoid
Avoid dust formation.

10.5. Incompatible materials
Strong acids. Strong bases.

10.6. Hazardous decomposition products
None.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity : Not classified (Based on available data, the classification criteria are not met)
Skin corrosion/irritation : Not classified (Conclusive but not sufficient for classification)
Serious eye damage/irritation : Not classified (Conclusive but not sufficient for classification)
Respiratory or skin sensitisation : Not classified (Based on available data, the classification criteria are not met)
Germ cell mutagenicity : Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity : Not classified (Conclusive but not sufficient for classification)

Reproductive toxicity : Not classified (Based on available data, the classification criteria are not met)
Specific target organ toxicity (single exposure) : Not classified (Based on available data, the classification criteria are not met)
Specific target organ toxicity (repeated exposure) : This Product contains Quartz & Cristobalite (Fine Fraction) as an impurity. Generated dust is classified as STOT RE2 according to criteria defined in Regulation EC 1272/2008
Aspiration hazard : Not classified (Based on available data, the classification criteria are not met)
Potential adverse human health effects and symptoms : Prolonged and/or massive exposure to respirable crystalline silica-containing dust may cause silicosis, a nodular pulmonary fibrosis caused by deposition in the lungs of fine respirable particles of crystalline silica. In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans (human carcinogen category 1). However it pointed out that not all industrial circumstances, nor all crystalline silica types, were to be incriminated. (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In 2009, in the Monographs 100 series, IARC confirmed its classification of Silica Dust, Crystalline, in the form of Quartz and Cristobalite (IARC Monographs, Volume 100C, 2012).

Potential adverse human health effects and symptoms : ...lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore preventing the onset of silicosis will also reduce the cancer risk...” (SCOEL SUM Doc 94-final, June 2003). So there is a body of evidence supporting the fact that increased cancer risk would be limited to people already suffering from silicosis. Worker protection against silicosis should be assured by respecting the existing regulatory occupational exposure limits and implementing additional risk management measures where required (see section 16 below).

SECTION 12: Ecological information

12.1. Toxicity
Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

12.2. Persistence and degradability
Rescocast 3E (Mixture)
Persistence and degradability : Not established.

Quartz (14808-60-7)
Persistence and degradability : Biodegradability: not applicable.
Biochemical oxygen demand (BOD) : Not applicable
Chemical oxygen demand (COD) : Not applicable
ThOD : Not applicable
Rescocast 3E
Safety Data Sheet

according to Regulation (EC) No. 453/2010

<table>
<thead>
<tr>
<th>Quartz (14808-60-7)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>BOD (% of ThOD)</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

12.3. Bioaccumulative potential

Rescocast 3E (Mixture)

Bioaccumulative potential Not established.

Quartz (14808-60-7)

Log Pow Not applicable

Bioaccumulative potential No bioaccumulation data available.

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Additional information : Avoid release to the environment

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Proper Shipping Name (ADR) : Not applicable
Proper Shipping Name (IMDG) : Not applicable
Proper Shipping Name (IATA) : Not applicable
Proper Shipping Name (ADN) : Not applicable
Proper Shipping Name (RID) : Not applicable

14.3. Transport hazard class(es)

ADR
Transport hazard class(es) (ADR) : Not applicable

IMDG
Transport hazard class(es) (IMDG) : Not applicable

IATA
Transport hazard class(es) (IATA) : Not applicable

ADN
Transport hazard class(es) (ADN) : Not applicable

RID
Transport hazard class(es) (RID) : Not applicable

14.4. Packing group

Packing group (ADR) : Not applicable
Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable
Packing group (ADN) : Not applicable
Packing group (RID) : Not applicable

14.5. Environmental hazards

Dangerous for the environment : No
Marine pollutant : No
Other information : No supplementary information available

14.6. Special precautions for user

14.6.1. Overland transport
14.6.2. Transport by sea
14.6.3. Air transport
14.6.4. Inland waterway transport

Not subject to ADN : No

14.6.5. Rail transport
Carriage prohibited (RID) : No

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no substances with Annex XVII restrictions
Rescocast 3E is not on the REACH Candidate List
Contains no substance on the REACH candidate list
Contains no REACH Annex XIV substances

15.1.2. National regulations

No additional information available
15.2. Chemical safety assessment
No chemical safety assessment has been carried out

SECTION 16: Other information

Other information:

This product is a proprietary mixture of unique ingredients & is supplied in a premixed dry condition. Avoid generation of airborne dust when handling. Product dust & dust generated by grinding / cutting installed product should be treated as classified STOT RE 2. This MSDS is prepared to alert Customers and other users to the various components of the product and their relative quantity and toxicity in the product as provided. The user must review his/her own circumstances and then determine what is required to establish a safe working environment.

Insofar as materials not manufactured or supplied by Resco Products that are used in conjunction with, or instead of Resco Products materials, it is the responsibility of the customer himself to obtain, from the manufacturer or supplier, all technical data and other properties relating to these and other materials and to obtain all necessary information relating to them. No liability can be accepted in respect of the use of Resco Products materials in conjunction with materials from another supplier.

Workers must be informed of the presence of crystalline silica and trained in the proper use and handling of this product as required under applicable regulations.

A multi-sectoral social dialogue agreement on Workers Health Protection through the Good Handling and Use of Crystalline Silica and Products Containing it was signed on 25 April 2006. This autonomous agreement, which received the European Commission’s financial support, is based on a Good Practices Guide. The requirements of the Agreement came into force on 25 October 2006. The Agreement was published in the Official Journal of the European Union (2006/C 279/02). The text of the Agreement and its annexes, including the Good Practices Guide, are available from http://www.nepsi.eu and provide useful information and guidance for the handling of products containing respirable crystalline silica. Literature references are available on request from EUROSIL, the European Association of Industrial Silica Producers.

SDS EU (REACH Annex II)

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