

# **SELF FLOW CASTABLES**

PRODUCT DATA

# **SUREFLOW 110**

SUREFLOW 110 IS A "SELF-FLOW" CASTABLE DESIGNED FOR INSTALLATION BY POURING. WHEN MIXED TO A CONVENTIONAL FOLD CONSISTANCY, SUREFLOW 110 WILL SELF-FLOW INTO FORMWORK AND DEGAS WITHOUT THE NEED FOR VIBRATION, RODDING OR TAMPING. THIS HIGHLY EROSION RESISTANT MATERIAL IS IDEAL FOR U-BENDS, Y-SECTIONS AND OVERHEAD LINES AND OTHER CATALYST TRANSFER LINES, WHEN EASE OF INSTALLATION WITHOUT VIBRATION COMBINED WITH SUPERB PHYSICAL PROPERTIES IS REQUIRED.

THE DATA SHOWN IS BASED ON MATERIAL PREPARED TO A CONVENTIONAL FOLD CONSISTANCY AND ALLOWED TO SELF-FLOW INTO FORMWORK WITHOUT VIBRATION OR TAMPING.

# MAXIMUM SERVICE TEMPERATURE (M.S.T.) 1315°C

#### **BULK DENSITY**

@ 110°C	115 - 120	LBS/FT <sup>3</sup>	1842 - 1922	KG/M <sup>3</sup>
@ 815°C	107 - 112	LBS/FT <sup>3</sup>	1714 - 1794	KG/M <sup>3</sup>

#### **COLD CRUSHING STRENGTH**

@	815°C	5000 - 9000	P.S.I.	350 - 630	KG/CM <sup>2</sup>

# **COLD MODULUS OF RUPTURE**

@ 815°C 800 - 1200 P.S.I. 56 - 84 KG/CM<sup>2</sup>

### **PERMANENT LINEAR CHANGE**

@ Green to 110°C	-0.0 to	-0.1 %
@ 110 to 815°C	-0.0 to	-0.3 %

### EROSION LOSS LESS THAN 12cc

#### TYPICAL CONDUCTIVITY OR "K" FACTOR

MEAN TEMP	BTU/FT²/Hr/°F/in	W/Mk	
@ 540°C	6.0	0.86	
@ 815°C	5.4	0.78	
@ 1095°C	4.8	0.69	

#### TYPICAL CHEMICAL ANALYSIS (%)

$AL_2O_3$	SiO <sub>2</sub>	Fe <sub>2</sub> O <sub>3</sub>	CaO	MgO	TiO <sub>2</sub>	AIK
54.5	31.0	1.4	8.8	0.7	0.6	1.4

The properties shown on this data sheet represent typical average results generated using standard ASTM test methods (unless otherwise noted) conducted under controlled conditions and should not be considered to be guaranteed specifications. Properties are subject to normal manufacturing statistical standard deviation ranges, and Resco Products, Inc. reserves the right to modify the properties and specifications at any time without prior notice.

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