

LOW CEMENT GUNNING GRADES

PRODUCT DATA

ProGun LC 50G

Progun LC 50G IS A 1650°C LOW CEMENT, ALKALINE RESISTANT GUN MIX WHICH IS IDEALLY GRAIN SIZED TO GIVE EXCELLENT GUNNABILITY, MINIMUM POROSITY AND LINEAR CHANGE WITH MAXIMUM DENSITY AND FIRED STRENGTHS. THIS PRODUCT IS DESIGNED TO WITHSTAND SEVERE HIGH TEMPERATURE ATMOSPHERIC, EROSIVE AND CORROSIVE ENVIRONMENTS. TYPICAL APPLICATIONS

INCLUDE EROSION RESISTANT LININGS FOR RE-CIRCULATING FLUIDISED BED BOILERS AND CEMENT KILNS. TYPICAL DATA BASED ON GUNNED SAMPLES:

MAXIMUM SERVICE TEMPERATURE (M.S.T.) (1650°C)

BULK DENSITY

@ 927°C 132 LBS/FT³ 2114 KG/M³

COLD CRUSHING STRENGTH

9	540°C	7500 - 10000	P.S.I	525 - 700	KG/CM ²
a	927°C	7500 - 10000	P.S.I.	525 - 700	KG/CM ²

COLD MODULUS OF RUPTURE

9	540°C	1200 - 1700	P.S.I.	84 - 120	KG/CM ²
9	927°C	1200 - 1700	P.S.I.	84 - 120	KG/CM ²

PERMANENT LINEAR CHANGE

@ 927°C - 0.10 TO - 0.30 %

EROSION LOSS (ASTM C-704) @815°C Less than 12.0cc

POROSITY @ 927°C 24 %

CONDUCTIVITY OR "K" FACTOR

	BTU/FT ² /HR/°F/IN	W/mK	
500°F (260°C)	7.50	1.07	
1000°F (540°C)	7.30	1.03	
1500°F (815°C)	7.40	1.07	

TYPICAL CHEMICAL ANALYSIS (%)

AL 2 O 3	SiO ₂	Fe 2 O 3	CaO	MgO	TiO2	ALK
45 7	49 9	0.9	2 0	0 1	1 2	0.2

The properties shown on this data sheet represent typical average results generated using standard ASTM test methods (unless otherwise noted) conducted under controlled conditions and should not be considered to be guaranteed specifications. Properties are subject to normal manufacturing statistical standard deviation ranges, and Resco Products, Inc. reserves the right to modify the properties and specifications at any time without prior notice.

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